



ORDERING:

- A. Specify frame size, wall thickness & finish
 - 1. Order call out size is finished inside frame dimension
- B. Glass Sizes:
 - 1. Frames will accept 1/4" glass
 - A. 3/8" glass requires wet glazing (vinyl omitted)
 - B. 1/2" glass requires modification of frame-please consult factory
- C. Standard Hardware Preps:
 - 1. 4-1/2" standard weight butts
 - 2. 4-7/8" ASA Strike
 - 3. ****Specify any non standard preps****
- D. Specify Handing for door frames.
- E. Specify Hinge & Strike locations if different than Alumana standard
- F. All frames 9/0 and taller provided with at least 1" scribe (extra length)-
- G. All 7/0 and 8/0 frames are cut net with no scribe.
 - **Please specify if you require additional or no scribe****
- H. Frames provided with black mohair weather-stripping
 - 1. Vinyl is available as an option (special order) consult Alumana for colors

RATINGS:

- A. Type:
 - 20 Minute Negative pressure label & 20 minute positive pressure S Label
- B. Sizes:
 - Single Swing 4/0-10/0
 - Pairs 8/0-10/0

