



* Aluminum Door Frames * Glazing Systems *

For the Commercial Interior Industry

Pre-Cut Door and Window Frames

Nationwide Service

Door Frame and Glazing Aluminum Extrusion Guide

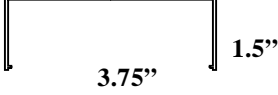
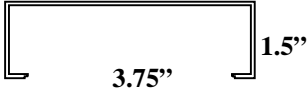
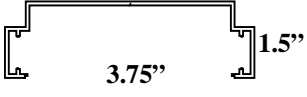
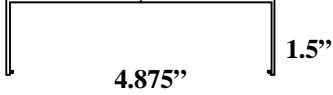
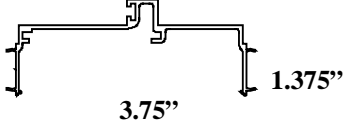
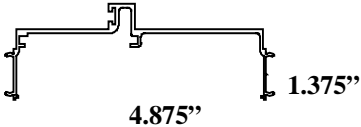
Alumana Manufacturing

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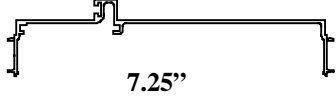
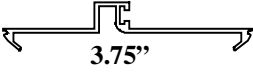
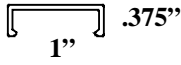


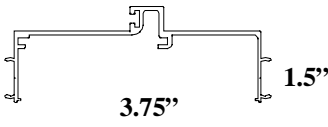
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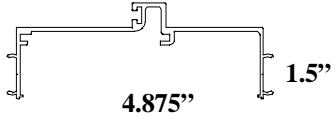
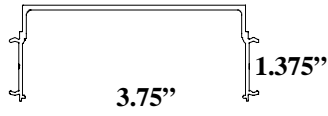
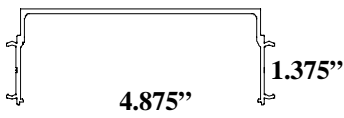





PRODUCT / NUMBER	COMPATIBLE COMPONENTS	WEIGHT PER L.F.	STOCK LENGTHS	FINISH & DESCRIPTION
100 END CAP 	202/502 SNAP IN HEADER	.586LF.	10'2"	END CAP ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
101 TOP TRACK 	202/502 SNAP IN HEADER	.739LF.	12' 20'	TOP TRACK ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
101-R TOP TRACK 	202/502 SNAP IN HEADER	.792LF.	12'	TOP TRACK ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
102 END CAP 	402/602	.680LF.	10'2"	END CAP ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
3 3/4" DOOR FRAME 	202/502 SNAP IN HEADER 3 3/4 CRIMPED TAPE TRACK	.750LF	7'-10'	DOOR FRAME ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
4 7/8" DOOR FRAME 	402/602	.844LF	7'-10'	DOOR FRAME ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT

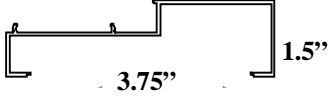


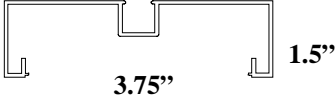
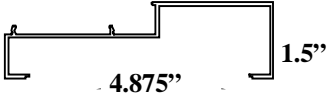



PRODUCT / NUMBER	COMPATIBLE COMPONENTS	WEIGHT PER L.F.	STOCK LENGTHS	FINISH & DESCRIPTION
<p>7 ¼ DOOR FRAME</p>  <p>7.25"</p>	<p>APPLIED STOP</p>	<p>1.17</p>	<p>21'6"</p>	<p>DOOR FRAME</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>SNAP IN HEADER</p>  <p>3.75"</p>	<p>100 101 101-R 200/203 500/503 C/O334 3 ¾" DOOR FRAME</p>	<p>.532</p>	<p>9'3"</p>	<p>SNAP IN HEADER</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>D-TRIM</p>  <p>1" .375"</p>	<p>DOOR FRAMES C/O 334 C/O 478 500/600 SERIES</p>	<p>.095</p>	<p>9'2" 10'6"</p>	<p>D-TRIM</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>G-TRIM</p>  <p>1" .375"</p>	<p>DOOR FRAMES C/O 334 C/O 478 500/600 SERIES</p>	<p>.110</p>	<p>9'2" 14'4"</p>	<p>G-TRIM</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>ENTERPRISE TRIM</p> 	<p>ENTERPRISE DOOR FRAMES C/O 334 C/O 478 500/600 SERIES</p>	<p>.144</p>	<p>9'3" 10'6"</p>	<p>FLUSH TRIM</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>ENTERPRISE FRAME</p>  <p>3.75" 1.5"</p>	<p>202 502 E-TRIM</p>	<p>.775</p>	<p>21'6"</p>	<p>DOOR FRAME</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>



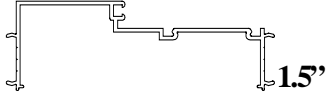

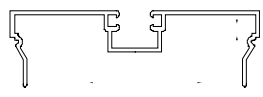
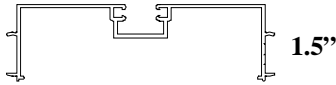


PRODUCT / NUMBER	COMPATIBLE COMPONENTS	WEIGHT PER L.F.	STOCK LENGTHS	FINISH & DESCRIPTION
ENTERPRISE FRAME 	402/602 E-TRIM		21'6"	DOOR FRAME ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
C/O334 	202/502 SNAP IN HEADER 3 3/4 CRIMPED TAPE TRACK	.587	21'6"	CASED OPENING ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
C/O478 	402/602	.682	21'6"	CASED OPENING ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT
350 ROLL IN BEAD 	200/400 SERIES COMPONENTS	N/A	350' ROLLS	GLAZING BEAD BLACK VINYL
750 PULL IN BEAD 	500/600 SERIES COMPONENTS	N/A	750' ROLLS	GLAZING BEAD BLACK VINYL
750 ROLL IN BEAD 	500/600 SERIES COMPONENTS	N/A	750' ROLLS	GLAZING BEAD BLACK VINYL



PRODUCT / NUMBER	COMPATIBLE COMPONENTS	WEIGHT PER L.F.	STOCK LENGTHS	FINISH & DESCRIPTION
<p>200</p> 	<p>202 SNAP IN HEADER</p>	<p>.721</p>	<p>12'4"</p>	<p>GLASING SILL ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>201</p> 	<p>200</p>	<p>.092</p>	<p>12'4"</p>	<p>GLASING STOP ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>202</p> 	<p>100 101 101-R 200 203 3 3/4" DOOR FRAME C/O334</p>	<p>.518</p>	<p>9'1" 14'2"</p>	<p>SNAP IN REGLET ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>203</p> 	<p>202 SNAP IN HEADER 3 3/4" CRIMPED TAPETRACK</p>	<p>.821</p>	<p>9'3" 14'4"</p>	<p>GLASING RAIL ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>400</p> 	<p>402</p>	<p>.911</p>	<p>12'4"</p>	<p>GLASING SILL ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>401</p> 	<p>400</p>	<p>.255</p>	<p>12'4"</p>	<p>GLASING STOP ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>



PRODUCT / NUMBER	COMPATIBLE COMPONENTS	WEIGHT PER L.F.	STOCK LENGTHS	FINISH & DESCRIPTION
<p>402</p>  <p>4.875"</p>	<p>400 403 4 7/8 DOOR FRAME C/O478</p>	.658	<p>9'1" 14'2"</p>	<p>GLASING REGLET</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>403</p>  <p>4.875" 1.5"</p>	<p>402</p>	1.081	<p>9'3" 14'4"</p>	<p>GLASING RAIL</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>500</p>  <p>3.75" 1.5"</p>	<p>501 502</p>	.602	<p>16'4"</p>	<p>GLASING SILL</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>501</p>  <p>.5"</p>	<p>500</p>	.236	<p>16'4"</p>	<p>GLASING STOP</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>502</p>  <p>3.75"</p>	<p>100 101 101-R 500 503 3 3/4 DOOR FRAME C/O334</p>	.622	<p>9'1" 14'2"</p>	<p>GLASING REGLET</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>503</p>  <p>3.75" 1.5"</p>	<p>502 3 3/4 CRIMPED TAPETRACK</p>	.682	<p>9'3" 14'4"</p>	<p>GLASING RAIL</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>



PRODUCT / NUMBER	COMPATIBLE COMPONENTS	WEIGHT PER L.F.	STOCK LENGTHS	FINISH & DESCRIPTION
<p>600</p>	<p>601 602</p>	.743	16'4"	<p>GLASING SILL</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>601</p>	600	.278	16'4"	<p>GLASING STOP</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>602</p>	<p>600 603 4 7/8 DOOR FRAME</p>	.770	<p>9'1" 14'2"</p>	<p>GLASING REGLET</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>603</p>	602	.826	<p>9'3" 14'4"</p>	<p>GLASING RAIL</p> <p>ANODIZED BLACK/BRONZE CLEAR OR CUSTOM PAINT</p>
<p>334 FLAT</p>	TAPE & DRYWALL	.600	<p>10' CUSTOM LENGTHS</p>	MILL FINISH
<p>478 FLAT</p>	TAPE & DRYWALL	.682	<p>10' CUSTOM LENGTHS</p>	MILL FINISH